

Split
Work Order ID 115075-2

Now PLS!

115075

Page 1

Monday, March 17, 2014 2:42:27 PM

Item ID: D3912-5

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Eyebolt Plate

Start Date: 3/17/14

Start Qty: ~~24.00~~ 2

24

Cust Item ID:

Required Date: 3/17/14

Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan: MJS

Date: 4-03-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3912 | B | | | | | | | | |

108

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

Cut as per dwg D3912

Prog Rev: 3

Dwg Rev: 3

Deburr as required

0.00

(2) mm 14/06/06

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

(2) mm 14/06/06

Work Order ID 115075

115075

Page 2

Monday, March 17, 2014 2:42:27 PM

Item ID: D3912-5 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Eyebolt Plate

Start Date: 3/17/14 Start Qty: 24.00 *24* Cust Item ID:

Required Date: 3/17/14 Req'd Qty: 24.00 *24* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120 | QC8- Inspect parts - second check | 0.00 | | | | 2 | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 130 | Identify as per dwg & Stock Location: <u>G-A</u> | 0.00 | | | | 2 | | | SP 14/06/06 |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

MLJ 14-06-09

MF 14-6-6

Picklist Print

Page 1

Monday, March 17, 2014 2:42:27 PM

Work Order ID: 115075

115075

Parent Item: D3912-5

D3912-5

Parent Item Name: Eyebolt Plate

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP RevA: new issue DD 09.11.17 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304S11GA | | Purchased | No | | | 100 | sf | 210.5000 | 0.05125 | 2 | | | |

M304S11GA

304/316 0.125 Sheet

mm 14/06/06

Location

Loc Qty

Loc Code

MAT020

210.5

122521

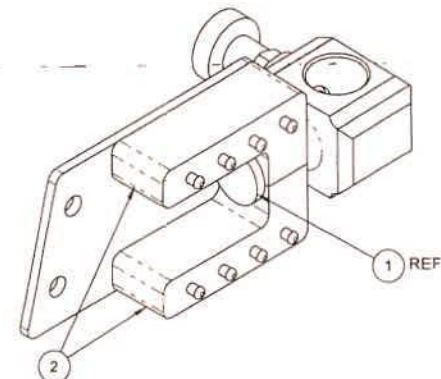
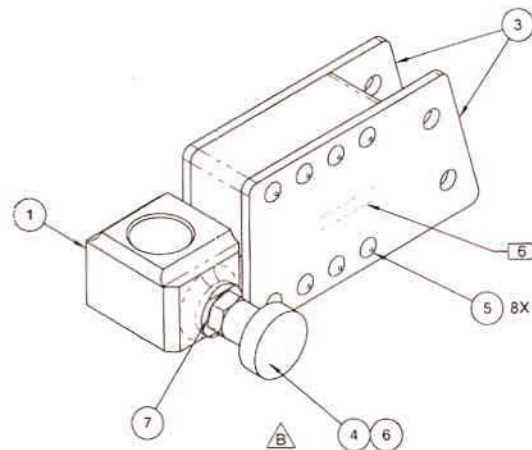
36

M128254

174.5

~~M128254~~

| ITEM | QTY -041 | P/N | DESCRIPTION |
|------|-------------|---------------|-----------------------|
| | X | D3912-041 | EYEBOLT RECEIVER ASSY |
| 1 | 1 | D3912-1 | EYEBOLT |
| 2 | 2 | D3912-3 | EYEBOLT BLOCK |
| 3 | 2 | D3912-5 | EYEBOLT PLATE |
| 4 | 1 | D3801-1 | SPRING PLUNGER |
| 5 | 8 | MS20615-4M20 | RIVET |
| 6 | 1 | MS21209-F615 | HELICAL |
| 7 | 1 | NAS1149F0332P | WASHER |



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

115075 MLS
14-03-19

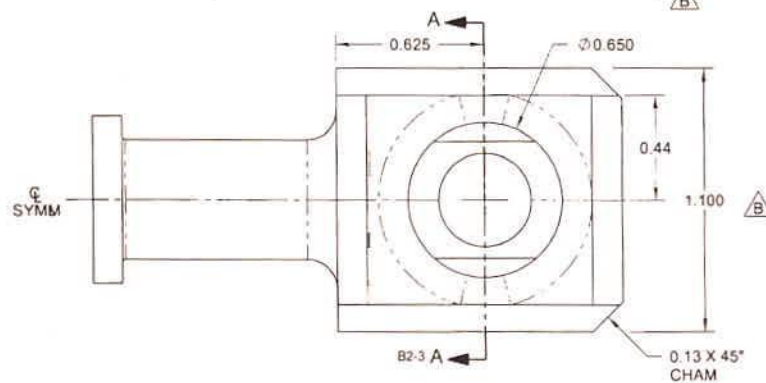
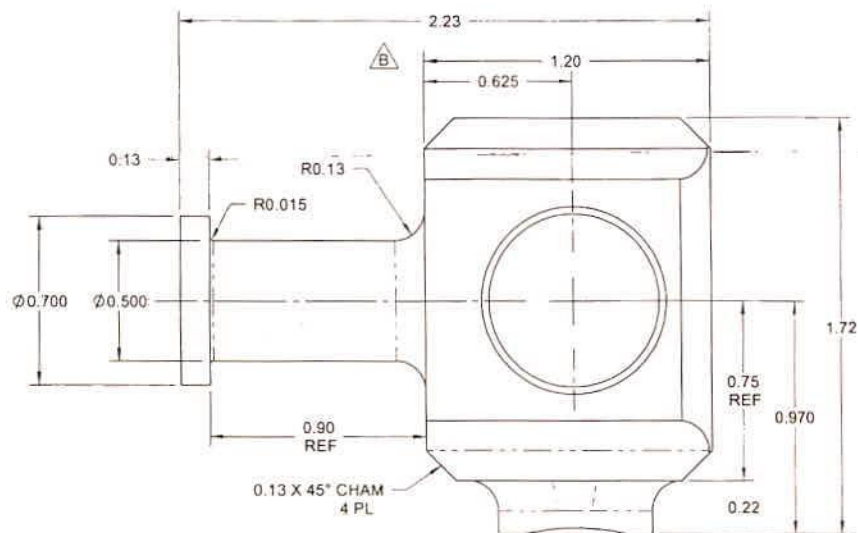
RELEASED
2010-07-16

| B | D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV. MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C063R ADDED; BOSS ADDED TO D3912-1. | JPH | 10.06.28 |
|------------|---|-----|----------|
| A | NEW ISSUE | JPH | 10.03.04 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | ALS | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 10.06.28 | | |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3912
TITLE EYEBOLT RECEIVER ASSY
REV. B
SHEET 1 OF 3
SCALE NTS

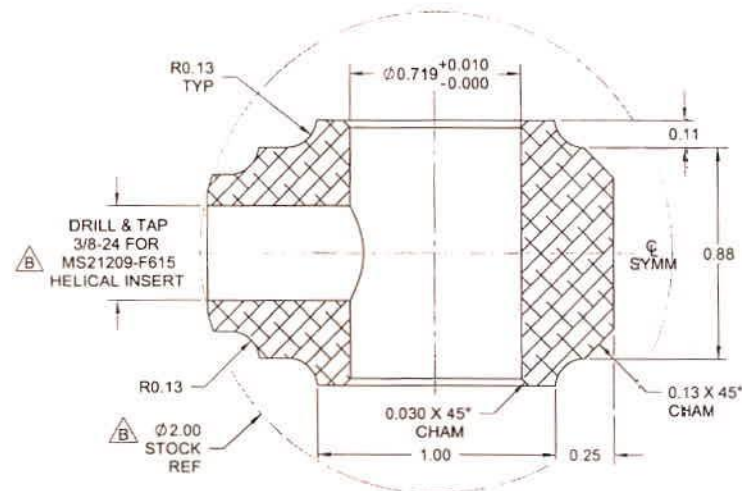
COPYRIGHT © 2010 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. WHEN SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



D3912-1 EYEBOLT

NOTES:

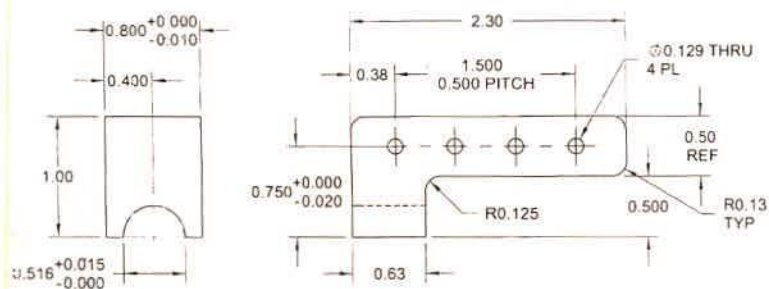
- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IC AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs



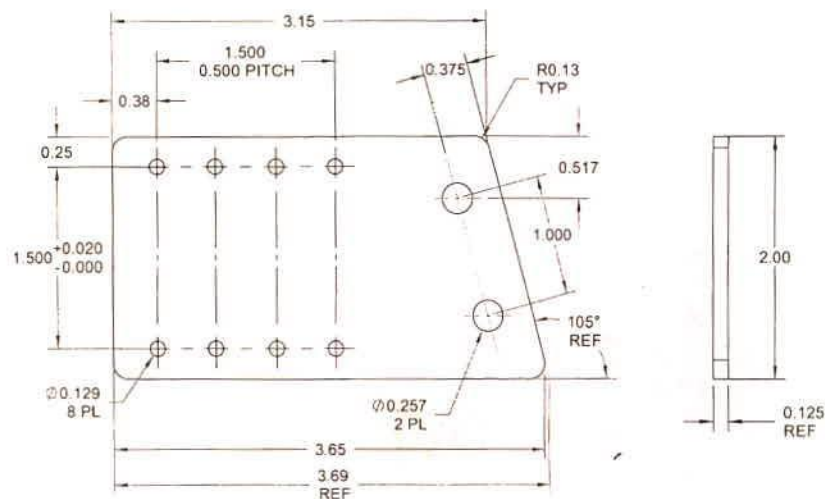
SECTION A-A B6-3

RELEASED
2010-07-16

| | | | |
|------------|----------|---|--------------|
| DESIGN | ALS | DART AEROSPACE LTD | |
| DRAWN | 1/1 | HAWKESEURY, ONTARIO, CANADA | |
| CHECKED | 1/1 | DRAWING NO. | REV B |
| MFG. APPR. | 1/1 | D3912 | SHEET 2 OF 3 |
| APPROVED | 1/1 | TITLE | SCALE |
| DE APPR. | 1/1 | EYEBOLT RECEIVER ASSY | NTS |
| DATE | 10.06.28 | COPYRIGHT © 2010 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. NO DISSEMINATION OR REPRODUCTION IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD. NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT | |



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: ID AT ASSEMBLY

7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

RELEASED
2010-07-16

| | | | |
|------------|----------|--|--------------|
| DESIGN | AJS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AJS | DRAWING NO. | REV. B |
| CHECKED | AJS | D3912 | SHEET 3 OF 3 |
| MFG. APPR. | AJS | TITLE | SCALE |
| APPROVED | AJS | EYEBOLT RECEIVER ASSY | NTS |
| DE APPR. | AJS | COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE FOR REPRODUCTION IN WHOLE OR IN PART FOR ANY PURPOSE OR FOR COMMUNICATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |
| DATE | 10.06.28 | | |